

Date: Tuesday, 29/01/2008 10:49:14 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM	
Job Number	: 37042		Part Number	: D2012105	
Estimate Number	: 10707		Drawing Number	: D2012-105 REV D1	
P.O. Number	:		Project Number	: N/A	
This Issue	: 29/01/2008	S.O. No. :	Drawing Revision	: D1	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 05/02/2008	Qty: <i>10</i>
Previous Run	: 34303		Um:	Each	
Written By	:		<i>15</i>		
Checked & Approved By	:				
Comment	: Est Rev: 02.04.03 Added Inspect level 3 NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W Comment: Qty.: 2.7567 f(s)/Unit Total: <i>55.1334 f(s) 40.3505</i> Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: <i>11106593</i> <i>FF 08-02-05</i> <i>15</i>
2.0	BRAKE NC	NC BRAKE Comment: NC BRAKE <i>FF 08-02-05</i> <i>15</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 <i>FF 08-02-05</i> <i>15</i> 1-Deburr <i>ES 08/02/05 (15)</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <i>09/12/05 x15</i>
5.0	POWDER COATING	POWDER COATING Comment: POWDER COATING <i>m100700</i> <i>FX 08/02/06 (15)</i> Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



AS 08/02/07 (15)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 226

AS 08/02/07 (15)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AS 08/02/08 (15)

Job Completion



2008/2/07

15

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



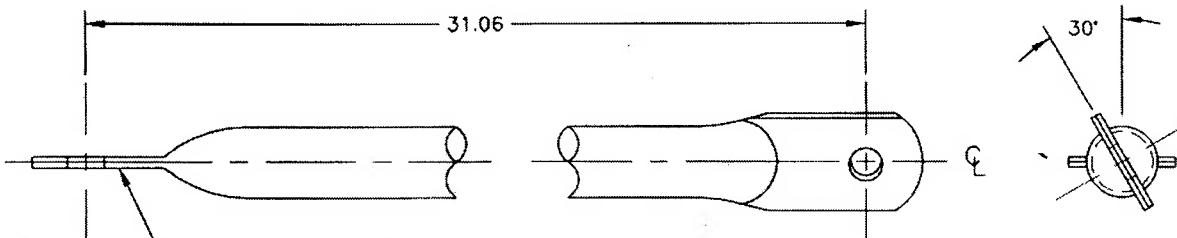
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2012-105
DATE	TITLE	SHEET 1 OF 1
	ARM	SCALE NTS

RELEASED

499/CY/03

KE

A	92.06.04	NEW ISSUE - DRAWN FROM D2012
B	96.06.25	30° ANGLE ROTATED 60° CCW
C	97.09.03	CORRECTED VIEWS PER TSR A374
D	98.04.28	ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD



NOTES:

1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\varnothing 0.500 \times 0.035$ WALL

3. PUNCH PUNCH BOTH ENDS (4, 5, 6) PER DART QD-0054-05

W/O
4/4/02